

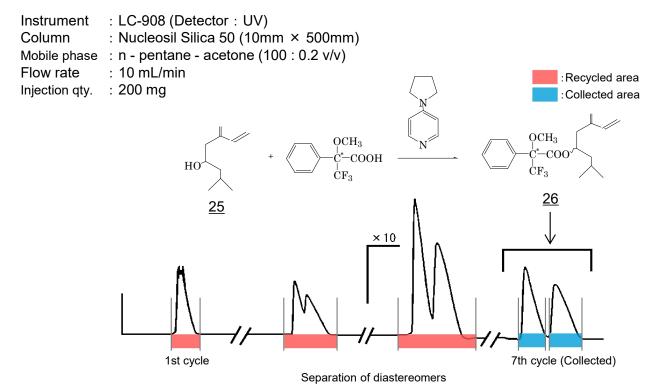
## Introduction

Separation of stereoisomers usually requires columns designed exclusively for them. In separation of enantiomers and diastereomers, such special columns are often used in combination with recycling preparative HPLC. However, the problem is that loading capacity of such columns is extremely small. You can normally inject only 1 o 2mg at most even with 20mm inside diameter column.

Here is a good example of a very efficient separation of diastereomers by Recycling Preparative HPLC using silica gel column that processed as much as 200mg at a time.

## **Experiment**

Chemical synthesis of compound <u>25</u>, known as one of pheromones, gives stereoisomers. To make it easier to separate them, we added MTPA to form diastereomers <u>26</u> and separate them with Recycling Preparative HPLC using GPC column.



## **Result**

The isomers were completely separated at the7th cycle.

References

Isao Kubo, Sakae Komatsu, Tetsuo Iwagawa, and David L. Wood, J. of Chromatogr. 363, pp 309-314 (1986)



Japan Analytical Industry Co., Ltd. Heat TEL

Head Office TEL URL

208 Musashi, Mizuho, Nishitama, Tokyo 190-1213 JAPAN +81-42-557-2331 https://www.jai.co.jp/english